

Actinium-225 (Ac-225) Radiopharmaceuticals FDA Perspective – Chemistry, Manufacturing and Controls (CMC)

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Pharmaceutical Quality



A quality product of any kind consistently meets the expectations of the user.



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A quality product of any kind consistently meets the expectations of the user.



Drugs are no different.









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Patients expect safe and effective medicine with every dose they take.



Pharmaceutical quality is

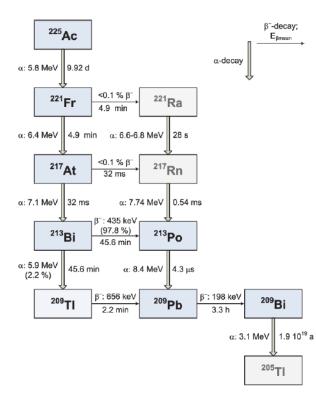
assuring *every* dose is safe and effective, free of contamination and defects.

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It is what gives patients confidence in their medicine.

Actinium-225



- Physical t_{1/2} 9.92 days
- Increasing clinical trials for radiopharmaceuticals containing Ac-225 for targeted alpha therapy
- Availability of Ac-225
 - For Ac-225 radiopharmaceuticals
 - For producing other isotopes (e.g., ²¹³Bi)

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Radioisotope Quality Issues in Ac-225

- New methods for Ac-225 production
 - Radionuclidic impurities long lived
 - Multiple production methods different impurities
- Radiolabeling process assessment
- Changing chemistry as Ac-225 decay chain progresses

Radionuclidic Impurities

• Reactor produced AC-225

²³²Th(p,x)²²⁵Ac

 232 Th $(p,x)^{225}$ Ra $(T_{1/2} = 15 \text{ d}) \rightarrow ^{225}$ Ac

- CMC information for the manufacture and controls of Ac-225
 - Should be submitted in a type-II DMF, which the radiopharmaceutical manufacture should reference
 - Include Letter of Authorization (LOA) in the application

- A variety of undesired radionuclides (impurities) are formed
 - Separated (process is validated)
 - Quantitated by validated methods
- Controlling and Reporting of impurities
 - Specified (identified) (e.g., Ac-227)
 - Each unidentified
 - Total Radionuclidic impurities

Radionuclide Impurity Results by Ac-225 FDA Manufacturer

- Radionuclidic impurity results (actual amount present at a calibration date and time) should be included in the Certificate of Analysis (CoA) for the lot to the radiopharmaceutical manufacturer
 - Calibration date and time should be included in CoA
- Example:
 - Ac-227 (specified impurity)
 - Lot release acceptance criteria (specification): NMT 0.3% at calibration (of Ac-225 activity)
 - Result: 0.2% at calibration

Justification of Radionuclidic Impurities levels (example: Ac-227 levels in Ac-225)

- FDA
- Additional production process related radionuclides do not form during radiolabeling / radiopharmaceutical manufacture
 - New radionuclide(s) may form the decay process
- The radiopharmaceutical manufacturer
 - Use the data from results provided in the CoA to determine the radionuclide impurity amount at the time of patient administration of the radiopharmaceutical dose
 - To assess effect radionuclide impurity on radiation dose to the patient for the radiopharmaceutical
 - To establish safety limits for radionuclidic impurities from preclinical for clinical trails and from clinical trials for marketing application
 - In establishing specification for radionuclide impurities, justifying the specification established

Radiolabeling Process Development

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- Radiopharmaceutical manufacturer needs to know the specific activity (SA) value of the radiochemical lot (e.g., Actinium 225 nitrate)
 - Activity /mass at calibration
- SA enables determination of molar ratio of ligand to radiochemical to establish and control the radiolabeling process



Other Useful Information

- Date and time of manufacture
 - Use the information to establish acceptable use period for the radiochemical
 - Use the information to determine need to purify the radiochemical prior to formulation to get rid of decay products

